

**ABSTRACT OF THE DISCLOSURE**

[0049] It is an object to provide a thermoplastic elastomer material for a paper feeding roller having all of a high coefficient of friction, great delivery force, a polishing workability and an abrasion resistance which are characteristics to be required for the paper feeding roller. It is preferable that 20 to 80 parts by weight of an olefin-based thermoplastic elastomer and 80 to 20 parts by weight of a styrene-based thermoplastic elastomer are contained and a total amount of both thermoplastic elastomers is 100 parts by weight.